# AKSHEYAA COLLEGE OF ENGINEERING

#### DEPARTMENT OF MECHANICAL ENGINEERING

#### ME 6451 FLUID MECHANICS AND MACHINERY

# **Two Marks Ouestions & Answers**

# **UNIT I : FLOW PROPERTIES AND FLOW CHARATERISTICS**

1. Define density or mass density.

Density of a fluid is defined as the ratio of the mass of a fluid to its volume.

Density,  $\rho = mass/volume (Kg/m^3)$  $\rho_{water} = 1000 \ Kg/m^3$ 

2. Define specific weight or weight density.

Specific weight or weight density of a fluid is defined as the ratio between the weight of a fluid to its volume.

Specific weight,  $\gamma$  = weight/volume (N/m<sup>3</sup>)

 $\gamma = \rho g$   $\gamma water = 9810 \text{ N/m}^3$ 

3. Define specific volume.

Specific volume of a fluid is defined as the volume of fluid occupied by an unit wt or unit mass of a fluid.

Specific volume vs = volume/ wt =  $1/\gamma = 1/\rho g$  ----- for liquids Specific volume vs = volume/ mass =  $1/\rho$  ----- for gases

4. Define dynamic viscosity.

Viscosity is defined as the property of fluid which offers resistance to the movement of one layer of fluid over another adjacent layer of the fluid.

dυ

 $\zeta = \mu$  ------ dy  $\mu$  – dynamic viscosity or viscosity or coefficient of viscosity (N-s/m<sup>2</sup>)

$$1 \text{ N-s/m}^2 = 1 \text{ Pa-s} = 10 \text{ Poise}$$

5. Define Kinematic viscosity.

It is defined as the ratio between the dynamic viscosity and density of fluid.

$$v = \mu/\rho$$
  $(m^2/s)$ 

$$1 \text{ m}^2/\text{s} = 10000 \text{ Stokes}$$
 (or)  $1 \text{ stoke} = 10^{-4} \text{ m}^2/\text{s}$ 

6. Types of fluids.

Ideal fluid, Real fluid, Newtonian fluid, Non-Newtonian fluid, Ideal Plastic fluid.

# 7. Define Compressibility.

It is defined as the ratio of volumetric strain to compressive stress.

Compressibility, 
$$\beta = (d \text{ Vol/ Vol}) / dp$$
 (m<sup>2</sup>/N)

#### 8. Define Surface Tension.

Surface tension is defined as the tensile force acting on the surface of the liquid in contact with a gas or on the surface between two immiscible liquids such that the contact surface behaves like a membrane under tension.

Surface Tension, 
$$\sigma = Force/Length$$

(N/m)

$$\sigma_{\text{water}} = 0.0725 \text{ N/m}$$

$$\sigma$$
Mercury = 0.52 N/m

9. Surface tension on liquid droplet,  $\sigma = pd/4$ 

Surface tension on a hollow bubble,  $\sigma = pd/8$ 

Surface tension on a liquid jet,  $\sigma = pd/2$ 

 $\sigma$  – surface tension (N/m)

d – diameter (m)

p – pressure inside  $(N/m^2)$ 

**Ptotal** = **pinside** + **patm** 

 $p_{atm} = 101.325 \times 10^3 \text{ N/m}^2$ 

# 10. Define Capillarity.

Capillarity is defined as a phenomenon of rise or fall of a liquid surface in a small tube relative to the adjacent general level of liquid when the tube is held vertically in the liquid. The rise of liquid surface is known as capillary rise while the fall of liquid surface is known as capillary depression.

Capillary Rise or fall,  $h = (4\sigma \cos\theta) / \rho gd$ 

# $\theta = 0$ for glass tube and water

 $\theta = 130^{\circ}$  for glass tube and mercury

#### 11. Define Vapour Pressure.

When vaporization takes place, the molecules start accumulating over the free liquid surface exerting pressure on the liquid surface. This pressure is known as Vapour pressure of the liquid.

#### 12. Define Control Volume.

A control volume may be defined as an identified volume fixed in space. The boundaries around the control volume are referred to as control surfaces. An open system is also referred to as a control volume.

#### 13. Write the continuity equation.

The equation based on the principle of conservation of mass is called continuity equation.

 $\delta u/\delta x + \delta v/\delta y + \delta w/\delta z = 0$  ----- three dimensional flow  $\delta u/\delta x + \delta v/\delta y = 0$  ----- two dimensional flow ----- one dimensional flow

#### 14. List the types of fluid flow.

Steady and unsteady flow Uniform and non-uniform flow Laminar and Turbulent flow

Compressible and incompressible flow

Rotational and ir-rotational flow

15. Define Steady and Unsteady flow.

# Steady flow

Fluid flow is said to be steady if at any point in the flowing fluid various characteristics such as velocity, density, pressure, etc do not change with time.

$$\partial V/\partial t = 0$$

$$\partial \mathbf{p}/\partial \mathbf{t} = \mathbf{0}$$

$$\partial \rho / \partial t = 0$$

# **Unsteady flow**

Fluid flow is said to be unsteady if at any point flowing fluid any one or all characteristics which describe the behaviour of the fluid in motion change with time.

$$\partial V/\partial t \neq 0$$

$$\partial \mathbf{p}/\partial \mathbf{t} \neq \mathbf{0}$$

$$\partial \rho / \partial t \neq 0$$

16. Define Uniform and Non-uniform flow.

#### **Uniform flow**

When the velocity of flow of fluid does not change both in direction and magnitude from point to point in the flowing fluid for any given instant of time, the flow is said to be uniform.

$$\partial V/\partial s = 0$$

$$\partial \mathbf{p}/\partial \mathbf{s} = \mathbf{0}$$

$$\partial \rho / \partial s = 0$$

# Non-uniform flow

If the velocity of flow of fluid changes from point to point in the flowing fluid at any instant, the flow is said to be non-uniform flow.

$$\partial V/\partial s \neq 0$$

$$\partial \mathbf{p}/\partial \mathbf{s} \neq \mathbf{0}$$

$$\partial \rho / \partial s \neq 0$$

17. Compare Laminar and Turbulent flow.

#### **Laminar and Turbulent flow**

A flow is said to be laminar if Reynolds number is less than 2000 for pipe flow. Laminar flow is possible only at low velocities and high viscous fluids. In laminar type of flow, fluid particles move in laminas or layers gliding smoothly over the adjacent layer.

#### **Turbulent flow**

In Turbulent flow, the flow is possible at both velocities and low viscous fluid. The flow is said to be turbulent if Reynolds number is greater than 4000 for pipe flow. In Turbulent type of flow fluid, particles move in a zig – zag manner.

18. Define Compressible and incompressible flow

#### Compressible flow

The compressible flow is that type of flow in which the density of the fluid changes from point to point i.e. the density is not constant for the fluid. It is expressed in kg/sec.

$$\rho \neq constant$$

# **Incompressible flow**

The incompressible flow is that type of flow in which the density is constant for the fluid flow. Liquids are generally incompressible. It is expressed in m<sup>3</sup>/s.

$$\rho = constant$$

19. Define Rotational and Ir-rotational flow.

#### **Rotational flow**

Rotational flow is that type of flow in which the fluid particles while flowing along stream lines and also rotate about their own axis.

#### Ir-rotational flow

If the fluid particles are flowing along stream lines and do not rotate about their own axis that type of flow is called as ir-rotational flow

20. Define One, Two and Three dimensional flow.

# One dimensional flow

The flow parameter such as velocity is a function of time and one space

co- ordinate only.

$$\mathbf{u} = \mathbf{f}(\mathbf{x}),$$

$$\mathbf{v} = \mathbf{0}$$
 &

$$\mathbf{w} = 0$$

#### Two dimensional flow

The velocity is a function of time and two rectangular space co-ordinates.

$$\mathbf{u} = \mathbf{f}_{1}(\mathbf{x}, \mathbf{y}),$$

$$\mathbf{v} = \mathbf{f2}(\mathbf{x}, \mathbf{y})$$

& 
$$w = 0$$
.

#### Three dimensional flow

The velocity is a function of time and three mutually perpendicular directions.

$$\mathbf{u} = \mathbf{f}_{1}(\mathbf{x}, \mathbf{y}, \mathbf{z}),$$

$$\mathbf{v} = \mathbf{f2}(\mathbf{x}, \mathbf{y}, \mathbf{z})$$

& 
$$w = f_3(x,y,z)$$
.

21. Write the Bernoulli's equation applied between two sections

$$p/\rho g$$
 = pressure head + $v^2/2g$  = kinetic head  
+ $Z$  = datum head

22. State the assumptions used in deriving Bernoulli's equation

is steady;

is laminar;

is irrotational;

is incompressible;

is ideal.

.

24. List the instruments works on the basis of Bernoulli's equation.

Venturi meter; Orifice meter; Pitot tube.

25. Define Impulse Momentum Equation (or) Momentum Equation.

The total force acting on fluid is equal to rate of change of momentum. According to Newton's second law of motion.  $\mathbf{F} = \mathbf{ma}$ 

 $\mathbf{F} \, \mathbf{dt} = \mathbf{d}(\mathbf{mv})$ 

#### **PART-B**

1.Explain the properties of a hydraulic fluid.

**NOV 2008** 

- 2.A 0.5 m shaft rotates in a sleeve under lubrication with viscosity 5 poise a 200 rpm. Calculate the power lost for a length of 100 rpm if the thickness of the oil is 1 mm.
- 3. A drainage pipe is tapered in a section running with full of water .The pipe diameter at the inlet and exit are 1000mm and 500mm respectively. The water surface is 2m above the center of the inlet and exit is 3m above the free surface of the water. The pressure at the exit is 250 mm of Hg vacuum. The friction loss between the inlet and exit of the pipe is 1/10 of the velocity head at the exit. Determine the discharge through the pipe.

  MAY 2008
- 4. A pipe of 300mm diameter inclined at 30° to the horizontal carrying gasoline (specific gravity =0.82). A venturimeter is fitted in the pipe to find out the flow rate whose throat diameter is 150mm. The throat is 1.2m from the entrance along its length. The pressure gauges fitted to the venturimeter read  $140 \text{kN/}m^2$  and  $80 \text{kN/}m^2$  respectively. Find out the coefficient of discharge of Venturimeter if the flow is  $0.20 m^3/\text{s}$ .
- 5. A U-tube is made of two capillaries of diameter 1.0mm and 1.5mm respectively. The tube is kept vertically and partially filled with water of surface tension 0.0736N/m and zero contact angle. Calculate the different in the levels of the menisci caused by the capillary.
- 6. Lateral stability of a long shaft 150mm in diameter is obtained by means of a 250mm stationary bearing having an internal diameter of 150.25mm. If the space between bearing and shaft is filled with a lubricant having a viscosity 0.245Ns/m2, what power will be required to overcome the viscous resistance when the shaft is rotated at a constant rate of 180rpm?.

  NOV 2011
- 7.A pipeline 60 cm in diameter bifurcates at a Y-junction into two branches 40cm and 30 cm in diameter. If the rate of flow in the main pipeis 1.5m3/s, and the mean velocity of flow in the 30 cm pipe is 7.5m/s, determine the rate of flow in the 40cm pipe.

  MAY 2011
- 8. Derive the energy equation and state the Assumptions made while deriving the equation.
- 9. Explain in detail the newton's laws of viscosity. Briefly classify the fluids based on the density and viscosity. Give the limitations of applicability of newton's law of viscosity. (b) State the law of conservation

of man and derive the equation of continuity in Cartesian coordinates for an incompressible fluid. Would it if the flow were steady, highly viscous and compressible?

- 10. Derive an expression for the capillary tube of radius r having surface tensions and contact angle q.If the plates are of glass, what will be the capillary rise of water having  $\sigma = 0.073/m$ ,  $\theta = 0^{\circ}$ C? Take r=1mm. 11. A pipe of 30 cm diameter carrying 0.25 m3/s water. The pipe is bent by 135° from the horizontal anticlockwise. The pressure of water flowing through the pipe is 400 kn. Find the magnitude and direction of the resultant force on the bend.
- 12. Develop the Euler equation of motion and derive the one dimensional form of Bernoulli's equation. MAY2012
- 13. A venturimeter having inlet and throat diameters 30cm and 15cm is fitted in a horizontal diesel pipe line (sp.Gr.=0.92) to measure the discharge through the pipe. The venturimeter is connected to a mercury manometer headin cm. Take cd=0.96.
- 14.A pipelineof 175mm diameter branches into two pipes which delivers the water at atmospheric pressure .The diameter of the branch 1 which is at 35° counter-clockwise to the pipe axis is 75 mm and the velocity is at outlet 15m/s. The branch 2 is at 15°with the pipe center line in the clockwise direction has a diameter 100mm. The outlet velocity is 15m/s. The pipes lie in a horizontal plane. Determine the magnitude and direction of the forces on the pipes.
- 15.Derive the linear momentum equation using the control volume approach and determine and determine the force exerted by the fluid flowing through a pipe bend. **NOV2013** 16.A Jet issuing at a velocity of 25m/s is directed at 35° to the horizontal. Calculate the height cleared by the jet at 28m from the discharge location. Also determine the maximum height the jet will clear and the corresponding horizontal location.
- 17. Derive an expression for the variation of jet radius r with distance y downwards for a jet directed downwards. The initial radius is R and the head of fluids is H. MAY2013

  18. A simple (U-tube) manometer containing mercury is connected to a pipe in which an oil of specific gravity 0.8 is flowing. The pressure in the pipe is vacuum. The other end of the manometer is open to atmosphere. Find the vacuum pressure in pipe, If the difference of mercury level in two limbs is 200 mm and height of oil in the limb from the center of pipe is 150 mm below.

19.explain 1)capillarity,2)surface tension,3)compressibility,4)kinematic viscosity. **NOV2014** 

- 20. The space between two square flat parallel plate is filled with oil. Each side of the plate is 600 mm. The thickness of the oil film is 12.5mm. the upper plate, which moves at 2.5m/s requires a force of 98.1N to maintain the speed. Determine,(1)the dynamic viscosity of the oil in poise and,(2) The kinematic viscosity of the oil in stokes If the specific gravity of the oil is 0.95.
- 21.Derive the Euler's equation of motion and deduce the expression to bernouli's equation. MAY 2014

# **UNIT II: FLOW THROUGH CIRCULAR CONDUITS**

- 1. Mention the range of Reynold's number for laminar and turbulent flow in a pipe. If the Reynold,s number is less than 2000, the flow is laminar. But if the Reynold's number is greater than 4000, the flow is turbulent flow.
- 2. What does Haigen-Poiseulle equation refer to?

The equation refers to the value of loss of head in a pipe of length 'L' due to viscosity in a laminar flow.

3. What is Hagen poiseuille's formula?

# $(P_1-P_2) / \rho g = h_f = 32 \, \mu \bar{U} L / \rho g D^2$

The expression is known as Hagen poiseuille formula.

e  $g / \rho g = Loss$  of pressure head, of oefficient of viscosity, ength of pipe

verage velocity, Diameter of pipe,

4. Write the expression for shear stress?

Shear stress  $\zeta = -(\partial p/\partial x) (r/2)$ 

$$\zeta \max = -(\partial p/\partial x) (R/2)$$

5. Give the formula for velocity distribution: -

The formula for velocity distribution is given as

$$\mathbf{u} = -\left(\frac{1}{4}\,\mathbf{\mu}\right)\left(\frac{\partial \mathbf{p}}{\partial \mathbf{x}}\right)\left(\mathbf{R}^{2} - \mathbf{r}^{2}\right)$$

Where R = Radius of the pipe, r = Radius of the fluid element

6. Give the equation for average velocity: -

The equation for average velocity is given as

$$\bar{\mathbf{U}} = -(1/8\mu) (\partial \mathbf{p}/\partial \mathbf{x}) \mathbf{R}^2$$

Where R = Radius of the pipe

7. Write the relation between Umax and  $\bar{U}$ ?

Umax / 
$$\bar{\rm U}$$
 = { - (¼  $\mu$ ) ( $\partial p/\partial x$ ) R<sup>2</sup> }/ { - ½ $\mu$  ( $\partial p/\partial x$ ) R<sup>2</sup> } Umax /  $\bar{\rm U}$  = 2

8. Give the expression for the coefficient of friction in viscous flow?

Coefficient of friction between pipe and fluid in viscous flow f = 16/Re

Where, f = Re = Reynolds number

9. What are the factors to be determined when viscous fluid flows through the circular pipe? The factors to be determined are:

i. Velocity distribution across the section.

ii. Ratio of maximum velocity to the average velocity. iii. Shear stress distribution.

iv. Drop of pressure for a given length.

# 10. Define kinetic energy correction factor?

Kinetic energy factor is defined as the ratio of the kinetic energy of the flow per sec based on actual velocity across a section to the kinetic energy of the flow per sec based on average velocity across the same section. It is denoted by  $(\alpha)$ .

K. E factor ( $\alpha$ ) = K.E per sec based on actual velocity / K.E per sec based on Average velocity

#### 11. Define momentum correction factor ( $\beta$ ):

It is defined as the ratio of momentum of the flow per sec based on actual velocity to the momentum of the flow per sec based on average velocity across the section.

β= Momentum per sec based on actual velocity/Momentum Per sec based on average velocity

#### 12. Define Boundary layer.

When a real fluid flow passed a solid boundary, fluid layer is adhered to the solid boundary. Due to adhesion fluid undergoes retardation thereby developing a small region in the immediate vicinity of the boundary. This region is known as boundary layer.

#### 13. What is mean by boundary layer growth?

At subsequent points downstream of the leading edge, the boundary layer region increases because the retarded fluid is further retarded. This is referred as growth of boundary layer.

# 14. Classification of boundary layer.

(i) Laminar boundary layer, (ii) Transition zone, (iii) Turbulent boundary layer.

# 15. Define Laminar boundary layer.

Near the leading edge of the surface of the plate the thickness of boundary layer is small and flow is laminar. This layer of fluid is said to be laminar boundary layer.

The length of the plate from the leading edge, upto which laminar boundary layer exists is called as laminar zone. In this zone the velocity profile is parabolic.

#### 16. Define transition zone.

After laminar zone, the laminar boundary layer becomes unstable and the fluid motion transformed to turbulent boundary layer. This short length over which the changes taking place is called as transition zone.

# 17. Define Turbulent boundary.

Further downstream of transition zone, the boundary layer is turbulent and continuous to grow in thickness. This layer of boundary is called turbulent boundary layer.

#### 18. Define Laminar sub Layer

In the turbulent boundary layer zone, adjacent to the solid surface of the plate the velocity variation is influenced by viscous effects. Due to very small thickness, the velocity distribution is almost linear. This region is known as laminar sub layer.

#### 19. Define Boundary layer Thickness.

It is defined as the distance from the solid boundary measured in y-direction to the point, where the velocity of fluid is approximately equal to 0.99 times the free stream velocity (U) of the fluid. It is denoted by  $\delta$ .

#### 20. List the various types of boundary layer thickness.

Displacement thickness( $\delta^*$ ), Momentum thickness( $\theta$ ), Energy thickness( $\delta^{**}$ )

# 21. Define displacement thickness.

The displacement thickness ( $\delta$ ) is defined as the distance by which the boundary should be displaced to compensate for the reduction in flow rate on account of boundary layer formation.

$$\delta^* = \int [1 - (u/U)] dy$$

#### 22. Define momentum thickness.

The momentum thickness ( $\theta$ ) is defined as the distance by which the boundary should be displaced to compensate for the reduction in momentum of the flowing fluid on account of boundary layer formation.  $\theta = \int [(\mathbf{u}/\mathbf{U}) - (\mathbf{u}/\mathbf{U})^2] d\mathbf{v}$ 

# 23. Define energy thickness

The energy thickness ( $\delta^{**}$ ) is defined as the distance by which the boundary should be displaced to compensate for the reduction in kinetic energy of the flowing fluid on account of boundary layer formation.  $\delta^{**} = \int [(\mathbf{u}/\mathbf{U}) - (\mathbf{u}/\mathbf{U})^3] d\mathbf{v}$ 

# 24. What is meant by energy loss in a pipe?

When the fluid flows through a pipe, it looses some energy or head due to frictional resistance and other reasons. It is called energy loss. The losses are classified as; Major losses and Minor losses

#### 25. Explain the major losses in a pipe.

The major energy losses in a pipe is mainly due to the frictional resistance caused by the shear force between the fluid particles and boundary walls of the pipe and also due to viscosity of the fluid.

#### 26. Explain minor losses in a pipe.

The loss of energy or head due to change of velocity of the flowing fluid in magnitude or direction is called minor losses. It includes: sudden expansion of the pipe, sudden contraction of the pipe, bend in a pipe, pipe fittings and obstruction in the pipe, etc.

# 27. State Darcy-Weisbach equation **OR** What is the expression for head loss due to friction?

where, 
$$h_f$$
 = Head loss due to friction (m),  $d$  = Diameter of the pipe (m),  $V$  = Velocity of flow (m/sec)  $V$  = Velocity of flow (m/sec)

28. What are the factors influencing the frictional loss in pipe flow?

Frictional resistance for the turbulent flow is,

i. Proportional to v<sup>n</sup> where v varies from 1.5 to 2.0. ii. Proportional

to the density of fluid.

iii. Proportional to the area of surface in contact. iv. Independent

of pressure.

v. Depend on the nature of the surface in contact.

29. Write the expression for loss of head due to sudden enlargement of the pipe.

# $h_{exp} = (V_1 - V_2)^2 / 2g$

Where,  $h_{exp} = Loss$  of head due to sudden enlargement of pipe.

 $V_1 = V_1 = V_2 = V_1 = V_2 = V_2$ 

30. Write the expression for loss of head due to sudden contraction.

 $h_{con} = 0.5 \text{ V}^2/2g$ 

 $h_{con} = Loss$  of head due to sudden contraction. V = Velocity at outlet of pipe.

31. Write the expression for loss of head at the entrance of the pipe.

 $hi = 0.5V^2/2g$ 

hi = Loss of head at entrance of pipe. V = Velocity of liquid at inlet of the pipe.

32. Write the expression for loss of head at exit of the pipe.

 $ho = V^2/2g$ 

where, ho = Loss of head at exit of the pipe.

V = Velocity of liquid at inlet and outlet of the pipe.

33. Give an expression for loss of head due to an obstruction in pipe

Loss of head due to an obstruction =  $V^2 / 2g (A/Cc (A-a) - 1)^2$ 

Where, A =area of pipe, a =Max area of obstruction,

V = Velocity of liquid in pipe A-a = Area of flow of liquid at section 1-1

34. What is compound pipe or pipes in series?

When the pipes of different length and different diameters are connected end to end, then the pipes are called as compound pipes or pipes in series.

35. What is mean by parallel pipe and write the governing equations.

When the pipe divides into two or more branches and again join together downstream to form a single pipe then it is called as pipes in parallel. The governing equations are:

$$Q_1 = Q_2 + Q_3 \qquad \qquad h_{f1} = h_{f2}$$

36. Define equivalent pipe and write the equation to obtain equivalent pipe diameter.

The single pipe replacing the compound pipe with same diameter without change in discharge and head loss is known as equivalent pipe.

$$L = L_1 + L_2 + L_3$$

$$(L/d^5) = (L_1/d_1^5) + (L_2/d_2^5) + (L_3/d_3^5)$$

37. What is meant by Moody's chart and what are the uses of Moody's chart?

The basic chart plotted against Darcy-Weisbach friction factor against Reynold's Number (Re) for the variety of relative roughness and flow regimes. The relative roughness is the ratio of the mean height of roughness of the pipe and its diameter  $(\varepsilon/D)$ .

Moody's diagram is accurate to about 15% for design calculations and used for a large number of applications. It can be used for non-circular conduits and also for open channels.

38. Define the terms a) Hydraulic gradient line [HGL] b) Total Energy line [TEL] Hydraulic gradient line: It is defined as the line which gives the sum of pressure head and datum head of a flowing fluid in a pipe with respect the reference line.

#### **HGL** = Sum of Pressure Head and Datum head

Total energy line: Total energy line is defined as the line which gives the sum of pressure head, datum head and kinetic head of a flowing fluid in a pipe with respect to some reference line.

# TEL = Sum of Pressure Head, Datum head and Velocity head

#### **PART-B**

- 1. Explian the losses of energy in the flow through pipe. (Nov. 2008)
- 2.Determine the equivalent pipe corresponding to 3 pipes in series with length and diameters 11,12,13,d1,d2,d3. (May.2008)
- 3. For the turbulent flow in a pipe if diameter 300mm, find the discharge when the center line velocity is 2.0 m/sand velocity at the point 100mm from the centre as measured by the pitot –tube is 1.6m/s.(Nov.2009)
- 4. For a town water supply a main pipe line diameter is 0.4m is required. As pipe more than 0.35 diameter is not readily available, two parallel pipe of same diameter is used as water supply. If a total discharge in parallel pipes is same in single pipe, find the diameter of parallel pipe and the coefficient of discharge to be the same for all the pipes.

  (May.2009)
- 5.A pipe of 10cm diameter and 1000m long is used to pump oil of viscosity 8.5poise and specific gravity0.92.at the rate of1200lit/min.the frist 30cm of pipe is laid along the ground sloping upwards at10° to the horizontal and remaining pipe is laid on the ground sloping at 15° to the horizontal. State whether the flow is lamina or turbulent? Determine the pressure required to be the development of the pump and the power required for the pumping motor the pump efficiency is 60%. Assume suitable data for friction factor .if required. (Nov.2009,2011)
- 6.Two pipes of diameter 40cm and 20cm are each 300 long when the pipes are connected in series and the discharge thorough the pipe is 1.10m3/s. find the loss head incurred. What would be the loss of head in the system to pass the same total discharge when the pipes are connected in parallel? Take f=0.0075 for each pipe.

  (May.2010)

- 7. A lubricating oil flows in a 10cm diameter pipe of 1m/s. Determine whether the flow in laminar or turbulent . for the lubricating oil  $\mu$ =0.1N-s/m2 and p=930kg/m3.calculate also the transition and turbulent velocities. (Nov.2011)
- 8. A smooth flat plate with a sharp leading edge is placed along a free stream of water flowing at 3 m/s.

Calculate distance from leading edge and boundary thickness where the transition from laminar to turbulent flow may commence. Assume the density of water as 1000kg/m3 and viscosity as 1 centripose. (May 2011)

- 9.(1) Derive an expression for the velocity distribution for viscous flow through a circular pipe. Also sketch the distribution of velocity across a section of pipe. (Nov.2011)
  - (2) A Pipe of 12cm diameter is carrying an oil ( $\mu$ =2.2 P.a.S and  $\Phi$ =1250 kg/m3) with a velocity of 4.5m/s.

Determine the shear stress at the wall surface of pipe ,head loss, if the length of the pipe is 25m and the power lost. (Nov.2011).

- 10.(1) Derive the Dercy-weisback equation for calculating loss of head due to friction in pipe.
- (2). Three pipe of diameters 300 mm ,200mm,400mm and lengths 450 m,255m,315m respectively are connected in series the difference in water surface level is two tank is 18m.Determine the rate of flow of water, if coefficient of friction are 0.0075,0.0078,0,0072 repectively. Consider the minor losses and neglecting the minor losses. (Nov.2011).
- 11. (1) Oil with a density of 900 kg/m3 and kinematic viscosity of 6.2 x 10-4 m2/sec is being discharged by a 6mm diameter,40m long horizontal pipe from a storage tank open to the atmosphere. The height of liquid level above centre of pipe is 3m.Neglecting the minor losses .Determine the flow rate of pipe .(Nov.2011)
- (2). Two water reservoirs A and B connected to each other through 50m long,2.5cm diameter Cast iron pipe with a sharp edge entrance. The pipe also involves a Swing check valve and a fully open gate valve the water level in the both reserviour is same ,butreserviour A is pressed by a compressed air while the reservoir B is open to the atmosphere. if the initial flow rate through the pipe is 1.5 l/sec,Determine the absolute air pressure on the top of reservoir A. Take the water temperature is 20 °c. (Nov.2011).
- 12. (1). In a water reservoir flow is through a circular hole of diameter is D at the side wall at vertical distance H from the free surface the flow rate through the actual hole with a sharp edged entrance(K=0.5) will be considerably less than the flow rate .Calculate assuming frictionless flow.Obeyed for a relation for the equalent diameter of sharp edge hole for using frictionless flow relation. (Nov.2011)
- (2). A horizontal pipe has abrupt expansion from 10cm to 16cm, the water velocity in the smaller section is 12m/s, and the flow is turbulent, the pressure in the smaller section is 300k Pa. Determine the down stream pressure and estimate the error that would have occurred if Bernouli's seqution is used. (Nov.2011)
- 13.Derive the Bernouli's equation from first principle? State the assumation made while deriving Bernoulli's equation (May 2012)

- 14. Explain the principle of orifice metre with a neat diagram . Derive the expression for the rate of flow of fluid through it . (May 2012)
- 15.(1) A plate of 600mm length and 400mm wide is impressed in a fluid of specific gravity 0.9,kinematic viscosity=10^-4 m2/sec. The fluid is moving with the velocity of 6m/s.Determine Boundary layer thickness, Shear stress at the end of plate, drag force on the one side of plate. (Nov.2012)
- (2) Derive the chezy's formula for the loss of head due to friction in pipes.
- 16. A 150mm diameter pipe reducing in diameter abruptly to 100mm diameter . if the pipe carries water at 30 l/s, Calculate the pressure loss across the contraction .Take the co-efficient of contraction is 0.6.(Nov.2012)

#### **UNIT III: DIMENSIONAL ANALYSIS**

1. Define dimensional analysis.

Dimensional analysis is a mathematical technique which makes use of the study of dimensions as an aid to solution of several engineering problems. It plays an important role in research work.

- 2. Write the uses of dimension analysis?
- It helps in testing the dimensional homogeneity of any equation of fluid motion.
- It helps in deriving equations expressed in terms of non-dimensional parameters.
- It helps in planning model tests and presenting experimental results in a systematic manner.
  - 3. List the primary and derived quantities.

**Primary or Fundamental quantities:** The various physical quantities used to describe a given phenomenon can be described by a set of quantities which are independent of each other. These quantities are known as fundamental quantities or primary quantities. Mass (M), Length (L), Time (T) and Temperature  $(\theta)$  are the fundamental quantities.

**Secondary or Derived quantities:** All other quantities such as area, volume, velocity, acceleration, energy, power, etc are termed as derived quantities or secondary quantities because they can be expressed by primary quantities.

4. Write the dimensions for the followings. **Dynamic viscosity**  $(\mu) - ML^{-1}T^{-2}$ ,

Force (F) - 
$$MLT^{-2}$$
 Mass density ( $\rho$ ) –  $ML^{-3}$ , Power (P) - $ML^{2}T^{-3}$ 

5. Define dimensional homogeneity.

An equation is said to be dimensionally homogeneous if the dimensions of the terms on its LHS are same as the dimensions of the terms on its RHS.

- 6. Mention the methods available for dimensional analysis. Rayleigh method, Buckinghum  $\pi$  method
- 7. State Buckingham's  $\pi$  theorem.

It states that "if there are 'n' variables (both independent & dependent variables) in a physical phenomenon and if these variables contain 'm' functional dimensions and are related by a dimensionally homogeneous equation, then the variables are arranged into n-m dimensionless terms. Each term is called  $\pi$  term".

# 8. List the repeating variables used in Buckingham $\pi$ theorem.

Geometrical Properties – l, d, H, h, etc, Flow Properties – v, a, g,  $\omega$ , Q, etc, Fluid Properties –  $\rho$ ,  $\mu$ ,  $\gamma$ , etc.

# 9. Define model and prototype.

The small scale replica of an actual structure or the machine is known as its Model, while the actual structure or machine is called as its Prototype. Mostly models are much smaller than the corresponding prototype.

- 10. Write the advantages of model analysis.
- Model test are quite economical and convenient.
- Alterations can be continued until most suitable design is obtained.
- Modification of prototype based on the model results.
- The information about the performance of prototype can be obtained well in advance.
  - 11. List the types of similarities or similarities used in model anlaysis.

Geometric similarities, Kinematic similarities, Dynamic similarities

# 12. Define geometric similarities

It exists between the model and prototype if the ratio of corresponding lengths, dimensions in the model and the prototype are equal. Such a ratio is known as "Scale Ratio".

#### 13. Define kinematic similarities

It exists between the model and prototype if the paths of the homogeneous moving particles are geometrically similar and if the ratio of the flow properties is equal.

# 14. Define dynamic similarities

It exits between model and the prototype which are geometrically and kinematically similar and if the ratio of all forces acting on the model and prototype are equal.

15. Mention the various forces considered in fluid flow.

a force, us force, ty force, city force

#### 16. Define model law or similarity law.

The condition for existence of completely dynamic similarity between a model and its prototype are denoted by equation obtained from dimensionless numbers. The laws on which the models are designed for dynamic similarity are called Model laws or Laws of Similarity.

17. List the various model laws applied in model analysis.

old's Model Law, le's Model Law, 's Model Law, r Model Law,

Model Law

# 18. State Reynold's model law

For the flow, where in addition to inertia force the viscous force is the only other predominant force, the similarity of flow in the model and its prototype can be established, if the Renold's number is same for both the systems. This is known as Reynold's model law. Re(p) = Re(m)

#### 19. State Froude's model law

When the forces of gravity can be considered to be the only predominant force which controls the motion in addition to the force of inertia, the dynamic similarities of the flow in any two such systems can be established, if the Froude number for both the system is the same. This is known as Froude Model Law.  $\mathbf{Fr}(\mathbf{p}) = \mathbf{Fr}(\mathbf{m})$ 

#### 20. State Euler's model law

In a fluid system where supplied pressures are the controlling forces in addition to inertia forces and other forces are either entirely absent or in-significant the Euler's number for both the model and prototype which known as Euler Model Law.

#### 21. State Weber's model law

When surface tension effect predominates in addition to inertia force then the dynamic similarity is obtained by equating the Weber's number for both model and its prototype, which is called as Weber Model Law.

#### 22. State Mach's model law

If in any phenomenon only the forces resulting from elastic compression are significant in addition to inertia forces and all other forces may be neglected, then the dynamic similarity between model and its prototype may be achieved by equating the Mach's number for both the systems. This is known Mach Model Law.

#### 23. Classify the hydraulic models.

The hydraulic models are classified as: Undistorted model & Distorted model

#### 24. Define undistorted model

An undistorted model is that which is geometrically similar to its prototype, i.e. the scale ratio for corresponding linear dimensions of the model and its prototype are same.

#### 25. Define distorted model

Distorted models are those in which one or more terms of the model are not identical with their counterparts in the prototype.

# 26. Define Scale effect

An effect in fluid flow that results from changing the scale, but not the shape, of a body around which the flow passes.

# 27. List the advantages of distorted model.

- The results in steeper water surface slopes and magnification of wave heights in model can be obtained by providing true vertical structure with accuracy.
  - The model size can be reduced to lower down the cast.
- Sufficient tractate force can be developed to produce bed movement with a small model.

# 28. Write the dimensions for the followings.

Quantities	Symbol	Unit	Dimension
Area	A	$\mathbf{m}^{\mathbf{Z}}$	$L^2$
Volume	V	m <sup>3</sup>	L³
Angle	A	Deg. Or Rad	$M^{U}L^{U}T^{U}$
Velocity	v	m/s	LT <sup>-1</sup>
Angular Velocity	ω	Rad/s	T-1
Speed	N	rpm	T-1
Acceleration	a	m/s <sup>2</sup>	LT <sup>-2</sup>
Gravitational Acceleration	g	m/s <sup>2</sup>	LT <sup>-2</sup>
Discharge	Q	m <sup>3</sup> /s	L <sup>3</sup> T <sup>-1</sup>
Discharge per meter run	q	m <sup>2</sup> /s	$L^2T^{-1}$
Mass Density	ρ	Kg/m <sup>3</sup>	ML <sup>3</sup>
Sp. Weight or Unit Weight		N/m <sup>3</sup>	ML <sup>-2</sup> T <sup>-2</sup>
Dynamic Viscosity	μ	N-s/m <sup>2</sup>	ML <sup>-1</sup> T <sup>-1</sup>
Kinematic viscosity		m <sup>2</sup> /s	$L^2T^{-1}$
Force or Weight	F or W	N	MLT <sup>-2</sup>
Pressure or Pressure intensi	р	N/m² or Pa	ML <sup>-1</sup> T <sup>-2</sup>
Modulus of Elasticity	E	N/m² or Pa	ML <sup>-1</sup> T <sup>-2</sup>
Bulk Modulus	K	N/m² or Pa	ML <sup>-1</sup> T <sup>-2</sup>
Workdone or Energy	W or E	N-m	$ML^2T^{-2}$
Torque	T	N-m	$ML^2T^{-2}$
Power	P	N-m/s or J/s or Wa	ML <sup>2</sup> T <sup>-3</sup>

# **PART-B**

1.Express efficiency in terms of dimensionless parameters using density, viscosity, angular velocity, diameter of rotor and discharge using Buckingham  $\pi$  theorem.

2. Classify the model of scale ratio.

N0V2008 NOV 2008 3Using Buckingham  $\pi$  theorem show the velocity through circular orifice in a pipe is given by  $\theta = \sqrt{2gHf\left\{\frac{d}{H},\frac{\mu}{\rho\vartheta H}\right\}}$  where  $\vartheta$  is the velocity through the orifice of diameter d and H is the head causing flow and  $\rho$  and  $\mu$  are the density and dynamic viscosity of the fluids passing through the orifice and g is acceleration due to gravity.

- 4.The efficiency( $\eta$ ) of fan depends on density, viscosity of fluid, angular velocity, diameter of rotor and discharge. Express( $\eta$ ) in terms of non-dimensional parameters. Use Buckingham's  $\pi$ theorem. MAY 2008.
- 5.(A) The resisting force F of a plane during flight can be considered as dependent upon the length of aircraft(l), velocity(v),  $air\ viscosity(\mu)$ ,  $air\ density(P)$  and bulk modulus (K). Express the functional relationship between these variables using dimensional analysis. Explain the physical significance of the dimensionless groups arrived.
- (b) A geometrically similar models of an air duct is built to 1/25 scale and tested with water which is 50 times more viscous and 800 times denser thanair .when tested under dynamically similar condition the pressure drop is 200N/m2 in the model. Find the corresponding pressure drop in the full scale prototype and express in cm of water.
- 6. The drag force(F) on a partially submerge body depens upon the relative viscosity(v) between the body and fluid, characteristics linear dimension(l), height of surface roughness(K), fluid density(P), the viscosity( $\mu$ ) and acceleration due to gravity(g). Obtain the expression for the drag force, using dimensional analysis.

  MAY 2009
- 7. What is the significance role of following parameters:

**MAY 2009** 

- (1) Reynolds number.
- (2)FROUDE number.
- (3) Mach number.
- (4)Weber number.
- 8.An agitator of diameter D rotates at a speed N in liquid of density (P), and viscosity  $\mu$  show pressure required to the mix the liquid is express by fractional form (P/PN^3 D^5)=f(PND^2/ $\mu$ , N^2D/g). **NOV 2010**
- 9.Derive on the basis of dimensional analysis suitable parameters to prevent the thrust developed by the propeller .Assume that the P depends upon the angular velocity, speed of advance V, diameter D, Dynamic viscosity  $\mu$  mass density P, elasticity of fluid medium which can denoted by C(SPEED OF SOUND).

**MAY 2010** 

10. Show that the power P developed in a water turbine can be expressas:  $P=PN^3D^5_{\phi}[D/B,D^2NP/\mu,ND/\sqrt{Hg}]$ , where P-MASS density of liquid ,N – SPEED OF RPM, D- diameter of runner, B- width of runner,  $\mu$ -Dynamic viscosity **NOV 2011**.

- 11. Give the proof Hagen poiseuille's equation for fully developed laminar flow in a pipe and hence show that Darvy friction coefficient is equal to 16/Res where Res is the REYNOLDS number.

  MAY 2011
- 12.EXPLAIN detail :(1)Drag and lift co-efficients.(2)Boundary layer thickness.(3)Boundary layer separation(4)Navier- stokes equation.

  NOV 2012
- 13. A pipe of diameter 1.5m is requied to transport an oil of specific gravity 0.90 and viscosity  $3*10^-2$  poise at the rate of 3000 lit /sec. Tests were conducted on the 15 cm diameter of pipe using water at  $20^{\circ}$ C. Find the velocity and the rate of flow of model. Viscosity of water at  $20^{\circ}$ C=0.01POISE. **MAY 201**2

# **UNIT IV : PUMPS**

1) What is a reciprocating pump?

Reciprocating pump is a positive displacement pump. This means the liquid is first sucked into the cylinder and then displaced or pushed by the thrust of a piston.

2) What is single acting pump and double acting pump?

If the water is in contact with one side of the piston the pump then it is known as single acting reciprocating pump. For one complete revolution one suction stroke and one delivery stroke occurs.

If the water is in contact with both sides of the piston the pump then it is called double acting reciprocating pump. For one complete revolution two suction strokes and two delivery strokes occurs.

3) What is Discharge through a Reciprocating Pump?

For Single acting Reciprocating Pump: Discharge (QT)=ALN/60

For Double acting Reciprocating Pump: QT =2ALN/60

A=Area of the Cyclinder (m2), L=Length of Stroke (m), N=Speed of Crank (rpm)

4) What is the Workdone by Reciprocating Pump per sec?

For Single acting Reciprocating Pump: Workdone =  $\rho$ gALN(hs+hd)/60

For Double acting Reciprocating Pump: Work done= 2pgALN(hs+hd)/60

Where,  $\rho$ =Density of Water (kg/m3), A=Area of the Cylinder (m2),

L= Stroke Length (m), N=Speed (rpm), hs, hd=Suction and Delivery head (m).

5) Define slip and % slip.

The difference between the theoretical discharge (QT) and actual discharge (Qact)

is known as slip of the pump.

Slip = QT - Qact

% Slip =  $[(OT - Qact)/OT] \times 100$ 

If Qact is more than the QT then slip will be –ive.

If Qact lesser than QT then the slip will be +ive.

6) Define coefficient of discharge of reciprocating pump?

It is defined as the ratio of actual discharge to theoretical discharge of reciprocating pump. Cd=Qa/Qth. If Cd > 1 then –ive slip occurs and if Cd < 1 then +ive slip occurs.

7) Write the expression for pressure head due to acceleration in suction and delivery pipes.

Pressure head due to acceleration in suction pipe, has = (ls/g) (A/as)  $\omega$ 2r Cos $\omega$ t

Where, ls - length of suction pipe; A - area of piston cylinder, as – area of suction pipe;  $\omega$  – angular velocity; r – radius of crank.

Pressure head due to acceleration in delivery pipe, had = (ld/g) (A/ad)  $\omega$ 2r Cos $\omega$ t Where, ld - length of delivery pipe; A - area of piston cylinder, ad – area of delivery pipe;  $\omega$  – angular velocity; r – radius of crank.

Max pressure head due to acceleration, ha = (1/g) (A/a)  $\omega$ 2r

8) Write the expression for head due to friction in suction and delivery pipes.

Head loss due to friction in suction pipe is, hfs =  $(4fls/2gds) [ (A/as) \omega 2r Sin\omega t ] 2$ 

Where, f – coefficient of friction; f s – length of suction pipe; f – area of piston cylinder, as – area of suction pipe; ds – diameter of suction pipe;  $\omega$  – Angular velocity; r – radius of crank.

Head loss due to friction in delivery pipe is, hfs =  $(4fls/2gds) [ (A/as) \omega^2 r Sin\omega t ]^2$ 

Where, f – coefficient of friction; ls - length of delivery pipe; as – area of delivery pipe; ds – diameter of delivery pipe;

#### 9) Define indicator diagram?

The indicator diagram for a reciprocating pump is defined as the graph drawn between the pressure head in the cylinder and the distance traveled by the piston for one complete revolution of the crank.

# 10) Define ideal indicator diagram?

It is defined as the graph between pressure head in the cylinder and stroke length of the crank under ideal condition is known as ideal indicator diagram.

During the suction stroke, the pressure in the cylinder is below atmospheric pressure.

During the delivery stroke, the pressure in the cylinder is above atmospheric pressure.

# 11) What is the relation between Work done of a Pump and Area of Indicator Diagram?

Work done by the pump is proportional to the area of the Indicator diagram.

12) What is the Work done by the Pump per sec due to acceleration and friction in the suction and delivery Pipes?

For single acting: Workdone/sec =  $\rho$ gALN(hs+hd+0.67hfs+0.67hfd)/60 For Double acting: Workdone/sec =  $2\rho gALN(hs+hd+0.67hfs+0.67hfd)/60$ 

Where, hfs, hfd =loss of head due to friction in suction and delivery pipes.

# 13) What is an air vessel?

An air vessel is a closed chamber containing compressed air in the top portion and liquid at the bottom of the chamber. At the base of the chamber there is an opening through which the liquid may flow into the vessel or out from the vessel. When the liquid enters the air vessel, the air gets compressed further and when the liquid flows out of the vessel, the air will expand into the chamber.

14) What is the purpose of an air vessel fitted in the pump?

- o To obtain a continuous supply of liquid at a uniform rate.
- o To save a considerable amount of work in overcoming the frictional resistance in the suction and delivery pipes, and
- o To run the pump at a high speed with out separation.

# 15) What is the work saved by fitting an air vessel in a single acting, double acting pump?

Work saved by fitting air vessels in a single acting pump is 84.87%, In a double acting pump the work saved is 39.2%.

# 16) Define Cavitation.

If the pressure in the cylinder is below the vapour pressure, the dissolved gases will be liberated from the liquid and air bubbles are formed. This process is termed as cavitaion.

# 17) Define separation pressure and separation pressure head.

Due to caviation process the continuous flow of fluid will get affected and separation takes place. The pressure at which separation takes place is known as separation pressure and the head corresponding to separation pressure is called separation pressure head.

For water the limiting value of separation pressure head is,

hsep = -7.8 m (Gauge pressure)

hsep = 10.3 - 7.8 = 2.5 m (Absolute pressure)

# 18) How will you obtain the maximum speed during suction stroke?

The absolute pressure head will be minimum at the beginning of suction stroke. Thus, in the cylinder the separation taking place at the beginning of suction stroke only. In this case, the absolute pressure head will be equal to the separation pressure.

$$hsep = Hatm - (hs + has)$$
 [or]  $has = Hatm - hs - hsep$ 

But maximum pressure head due to acceleration in suction pipe is,

has =  $(ls/g) (A/as) \omega 2r$ 

Equating both the angular velocity( $\omega$ ) and Speed (N) are obtained. This

N is the maximum speed of the pump during the suction stroke without separation.

# 19) How will you obtain the maximum speed during delivery stroke?

The absolute pressure head will be minimum at the end of delivery stroke. Thus, in the cylinder the separation taking place at the end of delivery stroke only. In this case, the absolute pressure head will be equal to the separation pressure.

$$hsep = Hatm + hs - had$$
 [or]  $had = Hatm + hd - hsep$ 

But maximum pressure head due to acceleration in delivery pipe is,

had = (Id/g) (A/ad)  $\omega 2r$ 

Equating both the angular velocity ( $\omega$ ) and Speed (N) are obtained. This N is the maximum speed of the pump during the delivery stroke without separation.

# 20) What is mean by Maximum speed of a Reciprocating Pump?

The maximum speed at which no separation flow is taking place in the cylinder is called maximum speed of a reciprocating pump. It will be the least value of speeds obtained from maximum speed during suction

stroke and maximum speed during delivery stroke.

# 21. What is roto dynamic pump?

When the increase in pressure is developed by rotating impeller or by action of centrifugal force then the pump is called as roto dynamic pump.

# 22. Define Centrifugal pump.

Hydraulic pump means it converts mechanical energy into hydraulic energy. If the mechanical energy is converted into pressure energy means of centrifugal force acting on the fluid, the hydraulic machine is called Centrifugal Pump.

# 23. Define Specific speed of a centrifugal pump.

The specific speed of a centrifugal pump is defined as the speed of a geometrically similar pump which would deliver 1 m3/s against a head of 1 m.

$$N_S = N \sqrt{Q/(H)} \frac{3}{4} (OR) \quad N_S = N \sqrt{P/(H)} \frac{5}{4}$$

# 24. Efficiencies of a Centrifugal Pump:

Manometric Efficiency:

The ratio of the manometric head to the head imparted by the impeller to the water is known as manometric efficiency.



Head imparted by impeller to water = Vw2u2/g

#### Mechanical Efficiency:

The ratio of the power available at the impeller to the power at the shaft of the centrifugal pump is known as mechanical efficiency.

Power at the impeller  $\eta$ mech = ------ Shaft Power Power at the impeller = workdone by impeller per sec =  $\rho$ Q Vw2u2

#### Overall Efficiency:

The ratio of power output of the pump to the power input to the pump is called as overall efficiency.

Weight of water lifted x Hm  $\eta_0 = ----$  Shaft Power

#### 25. Define Manometric Head.

The manometric head is defined as the head against which a centrifugal pump has to work.

Hm = head imparted by the impeller to the water - loss of head

Hm = Vw2u2/g - loss of head

Hm = hs + hd + hfs + hfd + vd/2g

- 26. Differentiate static head & manometric head.
- Sl. No. Static Head Manometric Head
- The vertical head distance to liquid surface in sump to overhead tank. Total head that must be produced by pump to satisfy the external requirements.
- 2 Loss of head in the pump is not considered. The friction head loss & kinetic head are considered.
- 3 H = Hs + Hd  $Hm = Hs + Hd + hfd + v \frac{2}{2}g$
- 2 2
- 27. Minimum speed for starting a Centrifugal Pump,  $Hm = u^2/2g u^1/2g$
- 28. What is mean by multi stage pump?

If more than one impeller is used in pump then such type is known as multistage pump.

Impellers in series – Number of impellers are mounted on a common shaft. This increases the total head. Total head = n Hm

Impellers in parallel – Impellers are mounted in separate shaft. This increases the discharge. Total discharge = n Q

- 29. Compare Centrifugal Pump & Reciprocating Pump.
- Sl. No. Centrifugal Pump Reciprocating Pump
- 1 Its discharging capacity is more. Its discharging capacity is low.
- 2 It can be used for lifting highly viscous liquids. It can handle only pure water or less viscous liquids.
- 3 Its maintenance cost is low. Its maintenance cost is high.

4

It can be operated at very high speed. High speed may cause cavitations and separation.

30. Define Priming of a centrifugal pump.

Priming of a centrifugal pump is defined as the operation in which the suction pipe, casing of the pump and a portion of the delivery pipe up to the delivery valve is completely filled up from outside source with the liquid to be raised by the pump before starting the pump.

#### 31. Define cavitation.

Cavitation is defined as the phenomenon of formation of vapour bubbles of a flowing liquid in a region where the pressure of the fluid falls below its vapour pressure and the sudden collapsing of these vapour bubbles in a region of higher pressure.

32. What are pump characteristics?

Pump characteristic means the characteristic curves of a pump. Characteristic curves of centrifugal pumps are defined as those curves which are plotted from the results of a number of tests on the centrifugal pump. These curves are necessary to predict the behaviour and performance of the pump when the pump is working under different flow rate, head and speed.

#### **PART-B**

- 1. Determine the HP of Pelton wheel with tangential velocity 20m/s, head 50m, discharge 0.03m3/s, side clearance angle 150. Take Cv as 0.975.
- 2. A reaction turbine at 450rpm, head 120m, diameter at inlet 120cm flow area 0.4m2 have angles made by absolute and relative velocites at inlet 200 and 600 respectively. Find volume flow rate, Hp and efficiency.
- 3. In an inward radial flow turbines, water enters at an angle of 22° to the wheel tangent to the outer rim and leaves at 3 m/s. The inner and outer diameters are 300mm and 600mm respectively. The speed of the runner is 300rpm. The discharge through the runner is dial. Find the (i) Inlet and outlet blade angles (ii) Taking inlet width as 150mm and neglecting the thickness of the blades, find the power developed by the turbine.
- 4. A Kaplan turbine working under a head of 20m develops 15MW brake power. The hub diameter and runner diameter of the turbine are 1.5m and 4m respectively. The guide blade angle at the inlet is 300, hydraulic efficiency=0.9 and overall efficiency =0.8. The discharge is radial. Find the runner vane angles and turbine speed.
- 5. The head –discharge characteristics of a centrifugal pump is given below:

The pumps delivers fresh water through a 500m long, 15cm diameter pipe line having friction coefficient of =0.025. The static lift is 15m. Neglecting minor losses in the pipe flow, find (i) the discharge of the pump under the above conditions (ii) driving power of the pump motor. Assume a pump efficiency of 72%.

- 6. An inward flow reaction turbine having an overall efficiency of 80% is required to deliver 136kW. The head H is 16m and the peripheral velocity is  $3.3~\sqrt{\rm H}$ . The radial velocity of flow at inlet is  $1.1~\sqrt{\rm H}$ . The runner rotates at 210rpm . The hydraulic losses in the turbine are 15% of the available energy . Determine (i) diameter of the runner, (ii) guide vane angle, (iii) the runner blade angle at inlet and (iv) the discharge through the turbine.
- 7.A gas turbine operates between 1000k and 650k temperature limits taking in air 20 kg/s at 125m/s and discharge at 300m3/s. Estimate the power developed by the turbine. Given Cp = 995 J/kg K.
- 8. Explain in detail about the performance curves for pumps and turbines.
- 9. Obtain an expression for power developed in a reaction turbine.
- 10.A Kaplan turbine working under a head of 20m develops 15MW brake power. The hub diameter and runner diameter of the turbine are 1.5 m and 4m respectively. the guide angle at the inlet is 30°. The

hydraulic efficiency is 0.9 and overall efficiency is 0.8. The discharge is radial. Find out the runner vane angles and turbine speed.

- 11. Draw a schematic diagram and runner diameter explain briefly its construction and working. Obtain an expression for work done by the runner.
- 12.A pump has to supply water is at 70°C water at 90m3/min and 1800rpm. Find the type of pump needed ,the power required, and impeller diameter, if the required

pressure rise for one stage is 200kPa; and 1250kPa.

- 13. A dam on a river is being sited for a hydraulic turbine. The flow rate is 1600m3/s, the available head is 25m, and the turbine speed is to be 460 rpm, Discuss the estimated turbine size and feasibility for a Francis turbine; and a Pelton wheel.
- 14. A centrifugal pump with backward-curved blades has the following measured

performance when tested with water at 20°C:

Estimate the best efficiency point and the maximum efficiency. Also estimate the most efficient flow rate, and the resulting head and brake power, if the diameter is doubled and the rotation speed is increased by 50%.

- 15. A pelton turbine is to produced 18MW under a head of 450 m when running at 480 rpm. If D/d ratio is 10, determine the number of jets required.
- 16. Determine the expression for efficiency and work done for a pelton wheel and draw the velocity triangles.
- 17. Derive the Euler's equation of motion for turbines and obtain the components of energy transfer with a construction of velocity triangles.
- 18. The following data are given for a Francis turbine. Net head ,H=60m, speed N=700rpm, shaft power P=294.3Kw, overall efficiency=84%, hydraulic efficiency=93%, flow ratio=0.20, breadth ratio, n=0.1, outer diameter of runner=2\*inner diameter of runner, velocity of flow is constant at inlet and outlet and discharge is radial at outlet. Determine:
- (i) Guide blade angle
- (ii) Runner vane angle at inlet and outlet
- (iii) Diameter of runner at inlet and outlet
- (iv) Width of wheel at inlet
- 19. A pelton wheel has a mean bucket speed of 10m/s with a jet of water flowing at the rate of 0.7m3/s under a head of 30m. If the buckets deflect the jet through an angle of 160°, calculate the power given by water to the runner and hydraulic efficiency of runner. Assume the coefficient of velocity 0.98.

20.A centrifugal pump impeller runs at 80 rpm and has outlet vane angle of  $60^{\circ}$ . The velocity of flow is 2.5m/s throughout and diameter 0f the impeller at exit is twice that at inlet is 75%, determine the diameter of the impeller at the exit and the inlet vane angle

H =

#### **UNIT V: TURBINES**

1. What are fluid machines or Hydraulic machines?

The machines which use the liquid or gas for the transfer of energy from fluid to rotor or from rotor to fluid are known as fluid machines.

2. How are fluid machines classified?

Fluid machines are classified into two categories depending upon transfer of energy:

- 1. Turbines hydraulic energy is converted to mechanical energy and then electrical energy. 2. Pumps electrical energy is converted to mechanical energy and then hydraulic energy.
- 3. What are called turbines?

Hydraulic turbines are the machines which use the energy of water and convert it into mechanical energy. The mechanical energy developed by a turbine is used in running the electrical generator which is directly coupled to the shaft.

4. What is known as Euler's equation for turbo-machines?

The general expression for the work done per second on impeller is

 $\rho Q[Vw1u1 \pm Vw2u2]$ 

5. Define Gross Head of a turbine.

The difference between head race level and tail race level is known as Gross Head

6. Define Net head of a turbine.

It is also called effective head and is defined as the head available at the inlet of the turbine.

Hg - hf

7. What are the efficiencies of a turbine?

Hydraulic efficiency Mechanical efficiency Volumetric efficiency Overall efficiency

8. Define Hydraulic efficiency.

It is defined as the ratio of the power given by water to the runner of a turbine to the power supplied by the water at the inlet of the turbine.

**Power delivered to runner (runner power)** 

 $\eta_h = -----$  Power supplied at inlet (water power)

Water power = 
$$\gamma QH = (1/2) \text{ m } \text{v}^2$$

9. Define Mechanical efficiency.

The ratio of the power available at the shaft of the turbine to the power delivered to the runner is defined as mechanical efficiency.

Power available at the shaft (shaft power)

 $\eta_m$  = ------ Power delivered to runner (runner power)

10. Define volumetric efficiency.

The ratio of the volume of the water actually striking the runner to the volume of water supplied to the turbine is defined as volumetric efficiency.

# 11. Define Overall efficiency.

It is defined as the ratio of the power available at the shaft of the turbine to the power supplied by the water at the inlet of the turbine.

# Power available at the shaft (shaft power)

 $\eta_0 =$  ------ Power supplied at inlet (water power)

$$\eta_0 = \eta_h \eta_m \eta_V$$

(or)  $\eta_0 = \eta_h \eta_m$ 

12. What are an impulse turbine and a reaction turbine?

# **Impulse Turbine:**

If at the inlet of the turbine, the energy available is only kinetic energy, the turbine is known as impulse turbine. The pressure at the inlet of the turbine is atmosphere. This turbine is used for high heads. The water strikes the bucket along the tangent of the runner. Ex: Pelton Wheel Turbine.

#### **Reaction Turbine:**

If at the inlet of the turbine, the water possesses kinetic energy as well as pressure energy, the turbine is known as reaction turbine. As the water flows through the runner, the water is under pressure and the pressure energy goes on changing into kinetic energy. The runner is completely enclosed in an air-tight

casing and the runner and casing is completely full of water. This turbine is used for medium heads. Ex: Francis Turbine.

#### 13. Define Jet Ratio.

It is defined as the ratio of the pitch diameter (D) of the Pelton wheel to the diameter of the jet (d). It is denoted by 'm' and is given as  $\mathbf{m} = \mathbf{D}/\mathbf{d}$ 

# 14. Classification of hydraulic turbines:

# (a) Based on type of energy available at inlet

Impulse turbine (Pelton wheel)

Reaction turbine (Francis turbine, Kaplan turbine, Propeller turbine)

# (b) Based on head available at inlet

High head turbine – [ > 250 m ] - (Pelton wheel)

Medium head turbine – [ 60 to 250 m ] - (Francis turbine)

Low head turbine – [ < 60 m ] – (Kaplan turbine, Propeller turbine)

#### (c) Based on specific speed

High specific speed turbine – (Kaplan turbine, Propeller turbine) Medium specific speed turbine - (Francis turbine)

Low specific speed turbine - (Pelton wheel)

# (d) Based on direction of flow through runner Tangential flow turbine Radial flow turbine Axial flow turbine

#### 15. Define Radial flow reaction turbine and their types.

If water flows in the radial direction in the turbine then it is referred as radial flow turbine.

Types:

**Inward radial flow reaction turbine:** If the water flows from outwards to inwards through the runner, the turbine is known as inward radial flow reaction turbine. Here the outer diameter of the runner is inlet diameter whereas the inner diameter of the runner is outlet diameter.

**Outward radial flow reaction turbine:** If the water flows from inwards to outwards through the runner, the turbine is called as outward radial flow reaction turbine. Here the outer diameter of the runner is outlet diameter whereas the inner diameter of the runner is inlet diameter.

# 16. What is mean by Draft Tube?

The draft tube is a pipe of gradually increasing area which connects the outlet of the runner to the tail race. One end of the draft tube is connected to the outlet of the runner while the other end is sub-merged below the level of water in the tail race.

#### 17. Why do draft tubes have enlarging passage area in the direction of flow?

The pressure at the exit of the reaction turbine is generally less than atmospheric and this makes the water NOT to discharge directly to the tail race. By the introduction of draft tube, which has enlarged area in the direction of flow, the kinetic head reduces and pressure head increases. There by discharge of water to the tail race safely.

#### 18. Uses of draft tube:

Discharges water to tail race safely

Converts a large proportion of rejected kinetic energy into useful pressure energy

Net head of the turbine is increased.

#### 19. Types of draft tube:

Conical draft tube, Simple elbow tube, Moody spreading tube and Elbow draft tube with circular inlet and rectangular outlet.

# 20. Define specific speed of a turbine.

It is defined as the speed of the turbine which is geometrically similar and it will develop unit power when working under unit head.  $- \frac{N_s = N \sqrt{P/(H)^{5/4}}}{N_s = N \sqrt{P/(H)^{5/4}}}$ 

#### 21. Define Runaway speed of Turbine.

The max speed reached by the turbine after the removal of the external load is called runaway speed of turbine. The various rotating components of the turbine should be designed to remain safe at the runaway speed.

# 22. List the characteristic curves of Hydraulic turbine.

Main Characteristic Curves (or) Constant Head Curves Operating Characteristic Curves (or) Constant Speed Curves Muschel Curves (or) Constant Efficiency Curves

#### PART-B

- 1. The cylinder bore diameter and stroke of a single acting reciprocating pump are 150 mm and 300 mm respectively. Pump runs at 50 rpm and lifts water to a height of 25 m the delivery pipe is 22 m long 100 mm in diameter. Find the theoretical discharge and theoretical power required to run the pump. If the actual discharge is 4.2 liters/s, find the percentage of slip.
- 2. The internal and external diameters of the impeller of a centrifugal pump are 200 mm and 400 mm respectively. The pump is running at 1200 rpm, the vane angle of the impellor at inlet and outlet are 20° and

- 30° respectively. The water enters the impeller radially and the velocity of flow is constant .determine the work done by the impeller per unit weight of water.
- 3.Explain the working of a vane pump with a neat diagram
- 4.Sketch and briefly describe the volute and diffusion type pumps. What function is served by the volute chamber in a centrifugal pump.
- 5.(1) calculate the rate of flow in and out the air vessel on the delivery side in a single acting reciprocating pump of 220 mm bore and 330 mm stroke running at 50 rpm. Also find the angle of crank rotation at which there is no flow into or out of the air vessel.
- 6. Discuss in detail about rotary positive displacement pumps.
- 7. With a neat sketch explain working of double acting reciprocating pump with in Performance characteristics
- 8. In a single acting reciprocating pump the bore and stroke are 100 mm and 150 mm respectively. The static head requirement are 4m suction and 8 m delivery. If the pressure at the end of delivery is atmospheric calculate the operating speed. The diameter of deliverypipe is 75 mm and length of delivery pipe is 24 m. Determine the acceleration head at  $\theta = 35^{\circ}$  from the start of delivery.
- 9. Derive an expression for acceleration head developed in a reciprocating pump
- 10. The piston area of single acting reciprocating pump 0.15 m2 and stroke is 30 cm. the water is lifted through a total head of 15 m. the area of delivery pipe is 0.03 m2. If the pump is running at 50 rpm, find the percentage slip, coefficient of discharge and the power required to derive the pump. The actual discharge is 35 liter per second. Take mechanical efficiency is 0.85.
- 11. A single acting reciprocating pump has a diameter (piston) of 150 mm and stroke length 350 mm. the center of the pump is 3.5 m above the water surface in the sump and 22 m below the delivery water level. Both the suction and delivery pipes have the same diameter of 100 mm and are 5 m and 30 m long respectively. If the pump is working at 30 rpm, determine the pressure heads on the piston at the beginning, middle and end of both suction and delivery strokes
- 12. Explain with neat sketch the working of a gear pump.
- 13. A single acting reciprocating pump has a plunger of diameter 30 cm and stroke of 20 cm. If the speed of the pump is 30 rpm and it delivers 6.5lit/s of water, find the coefficient of discharge and the percentage slip of the pump
- 14. Write briefly on the following
  - (i) Rotary pumps and their classifications (ii) Indicator diagram for reciprocating pump.
- 15.Explain the working principle of single and double acting reciprocating pumps with neat diagram in detail. Also explain the effects of inertia pressure and friction on the performance of the pump using indicator diagrams with and without air vessel.
- 16. For a single acting reciprocating pump, piston diameter is 150 mm, stroke length is 300mm, rotational speed is 50rpm. The pump is required to lift water to a height of 18 m. determine the theoretical discharge. If the actual discharge is 4.0lit/sec, and the mechanical efficiency is 80% determine the volumetric efficiency, slip, theoretical power and the actual power required.
- 17. Explain the working principle of screw pump and gear pump with neat diagram in detail.
- 18. the diameter and stroke of single acting reciprocating pump are 120mm and 300mm respectively. The water is lifted by a pump through a total head of 25mm. the diameter and length of delivery pipe are 100mm and 20m respectively. Find out

- 19. Theoretical discharge and theoretical power required to run the pump if its speed is 60rpm
- 20. Percentage slip, if the actual discharge is 2.9511/s and
- 21. The acceleration head at the beginning and middle of the delivery stroke.
- 22. Explain the working of the following pumps with the help of neat sketches and mention two application of each.
- 23. Determine the minimum speed for starting a centrifugal pump.
- 24. Explain the characteristic curves of a centrifugal pump.